

# Deutsche Akkreditierungsstelle GmbH

# Annex to the Accreditation Certificate D-K-17720-01-00 according to DIN EN ISO/IEC 17025:2018

Valid from: 13.07.2020

Date of issue: 13.07.2020

Holder of certificate:

ROTA YOKOGAWA GmbH & Co KG Rheinstraße 8, 79664 Wehr

Calibration in the fields:

Mechanical quantities Fluid quantities

- Liquid flow rate
- Volume of flowing liquids
- Mass of flowing liquids

Abbreviations used: see last page



#### Annex to the accreditation certificate D-K-17720-01-00

## **Permanent Laboratory**

# Calibration and Measurement Capabilities (CMC)

	Calibration	n and M	easurement Capab	oilities (CMC)	
Measurement quantity / Calibration item	Range		Measurement conditions / procedure	Expanded uncertainty of measurement 1)	Remarks
Mass m of flowing liquids	0.5 kg to	1 kg	with standing start/stop	0.05 %	Liquid to be measured: Water with a temperature of $\theta$ = 10 °C to 40 °C
	8 kg to	16 kg			
	2.2 kg to	2.5 t	dynamic weighing method with flying start/stop	0.05 %	
	0.02 kg to	250 kg	Master meter method	0.5 %	Liquid to be measured: See above
					Master meter: Coriolis flowmeter
	0.2 kg to	450 t	Master meter method	0.5 %	Liquid to be measured: See above
					Master meter: Electromagnetic flowmeter
					Conversion by using density
	6 kg to	15000 kg	static weighing method with standing start/stop	0.025 %	Liquid to be measured: Water with a temperature of $\theta$ = 18 °C to 28 °C
	2 kg to	166 t	Master meter method	0.06 %	Master meter: Coriolis flowmeter
Liquid flow rate  Mass flow rate dm/dt	2 kg/h to	1 t/h	static weighing method with standing start/stop	0.05 %	Liquid to be measured: Water with a temperature of $\theta$ = 10 °C to 40 °C
	4 kg/h to	300 t/h	dynamic weighing method with flying start/stop	0.05 %	
	2 kg/h to	1 t/h	Master meter method	0.5 %	Liquid to be measured: See above
					Master meter: Coriolis flowmeter
	20 kg/h to	900 t/h	Master meter method	0.5 %	Liquid to be measured: See above
					Master meter: Electromagnetic flowmeter
					Conversion by using density

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 $<sup>^{1)}</sup>$  The expanded uncertainties according to EA-4/02 M:2013 are part of CMC and are the best measurement uncertainties within accreditation. They have a coverage probability of approximately 95 % and have a coverage factor of k=2 unless stated otherwise. Uncertainties without unit are relative uncertainties referring to the measurement value unless stated otherwise.



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# Calibration and Measurement Capabilities (CMC)

	Calibration	n and M	easurement Capab	offities (CMC)	
Measurement quantity / Calibration item	Range		Measurement conditions / procedure	Expanded uncertainty of measurement 1)	Remarks
<b>Liquid flow rate</b> Mass flow rate dm/dt	24 kg/h to	1200 t/h	static weighing method with standing start/stop	0.025 %	Liquid to be measured: Water with a tempera- ture of θ = 18 °C to 28 °C Master meter: Coriolis flowmeter
	60 kg/h to	1200 t/h	Master meter method	0.06 %	
Volume V of flowing liquids	0.5 L to	1 L	static weighing method with standing start/stop	0.07 %	Liquid to be measured: Water with a temperature of $\theta = 10  ^{\circ}\text{C}$
	8 L to	16 L			
	2.2 L to	2.5 m <sup>3</sup>	dynamic weighing method with flying start/stop	0.07 %	to 40 °C; Conversion by using
					density
	0.02 L to	250 I	Master meter method	0.5 %	Liquid to be measured: See above Master meter: Coriolis flowmeter Conversion by using density
	0.2 L to	450 m <sup>3</sup>	Master meter method	0.5 %	Liquid to be measured: See above Master meter: Electromagnetic flowmeter
	6L to	15000 L	static weighing method with standing start/stop	0.03 %	Liquid to be measured: Water with a temperature of $\theta = 18$ °C to 28 °C
	2 L to	166 m³	Master meter method	0.06 %	Master meter: Coriolis flowmeter
					Conversion by using density

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# Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	Range		Measurement conditions / procedure	Expanded uncertainty of measurement 1)	Remarks
Volume flow rate dV/dt of flowing liquids	2 L/h to	1 m³/h	static weighing method with standing start/stop	0.07 %	Liquid to be measured: Water with a temperature of $\theta$ = 10 °C to 40 °C
	4 L/h to	300 m <sup>3</sup> /h	dynamic weighing method with flying start/stop	0.07 %	
	2 L/h to	1 m³/h	Master meter method	0,5 %	Liquid to be measured: See above Master meter: Coriolis flowmeter Conversion by using density
	20 L/h to	900 m³/h	Master meter method	0.5 %	Liquid to be measured: See above Master meter: Electromagnetic flowmeter
	24 L/h to	1200 m³/h	static weighing method with standing start/stop	0.03 %	Liquid to be measured: Water with a temperature of $\theta$ = 18 °C to 28 °C
	60 L/h to	1200 m³/h	Master meter method	0.06 %	
					Master meter: Coriolis flowmeter
					Conversion by using density

## **Abbreviations used:**

CMC Calibration and measurement capabilities (Kalibrier- und Messmöglichkeiten)

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